BCCK Engineering, Inc. is an industry-leading, global natural gas engineering company with engineering capability and project management expertise – electrical, civil, mechanical, automation, and chemical – along with 3-D drafting support and "under roof" facilities.

A leader in natural gas processing and treating, BCCK helps gas producers generate revenue from previously passed-over or contaminated reserves by providing efficient and optimized gas processing solutions and fitting the right technology to the right application.

BCCK’s reputation for innovative methods, and engineering and design solutions throughout the energy industry began more than 30 years ago with traditional natural gas processing and treating systems, oil field production installations and petrochemical facilities throughout the United States.

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Based on decades of experience, BCCK applies innovative solutions to the conventional and unconventional challenges faced by clients that are large or small, independent or nationally-owned. Few companies can equal BCCK’s ability to create practical, cost-effective and complete engineered solutions in natural gas processing.

Visit www.bcck.com to find out how BCCK can help you open new opportunities and enhance your bottom line.
Cryogenic Turbo-Expander Plants

BCCK’s solutions will ensure that your gas processing facility meets your specific product requirements with optimized efficiency. BCCK’s extensive experience in cryogenic gas processing including NGL extraction and fractionation. Expander plants help improve project economics by providing optimized cryogenic designs combined with competitive pricing. BCCK’s solutions and proven process designs are specifically tailored for specific project. Our processes will result in higher efficiencies, greater recoveries, and more operating flexibility across a wide range of their gas flow rates and concentrations than our pre-engineered solutions. BCCK provides licensed technologies which can deliver the highest efficiency recoveries available in today’s market.

Advantages of the Nitech™ NitRO Process:

- Minimal equipment and lower capital and operating costs
- Non-complex process design
- Flexible design with select chemical nitrogen operating range available
- Small footprint
- Minimal operator attention with simple operation in excess of 99%.
- Nitrogen content ranging from 5% to 70% or higher to as low as 1%.
- Carbon dioxide with no tracking required beyond the capability of readily available services.
- Integrated NGL extraction including ethane recovery in excess of 99%.
- Integrated crude grade helium recovery with extraction efficiencies as high as 90%.

Nitrogen Rejection

BCCK’s patented Nitech™ nitrogen rejection unit (NitRO) technology enables producers to profitably recover nitrogen from excess volumes of nitrogen from expander facilities' residual gas being delivered to pipelines with stringent nitrogen specifications.

The Nitech™ design is based on BCCK's proprietary black™ NRU process. The modified technology offers producers a flexible solution with no cryogenic rotating equipment, high efficiencies and lower capital costs. The Nitech™ Xpan has a small footprint and an easy add-on to existing expander plants whose nitrogen percentages exceed acceptable pipeline limits, even only by a small amount. Adding this proven technology to your existing expander facility can recover excess nitrogen and thus meet stricter pipeline requirements.

Reduce Sales Gas Nitrogen from Existing Expander Plants

BCCK’s Nitech™ Xpan technology is an affordable solution for reducing elevated volumes of nitrogen from expander facilities' residual gas being delivered to pipelines with stringent nitrogen specifications.

The Nitech™ Xpan design is based on BCCK’s proprietary black™ NRU process. The modified technology offers producers a flexible solution with no cryogenic rotating equipment, high efficiencies and lower capital costs.

Inlet: Project Type: Existing expander plant with affected levels of N2 in sales gas
- Inlet Gas Content: <5% N2
- Pipeline Acceptance: <0.5% N2

BCCK can provide turn-key facilities including the following options for ultra-high CO2 removal, including:

- Membrane
- Cryogenic fractionation
- Cryogenic fractionation with integrated chemical absorption

Cryogenic Turbo-Expander Plants

In addition to the turbo- expander equipment, BCCK offers complete cryogenic gas processing solutions including:

- Gas processing solutions expander equipment,
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Inlet: Project Type: Existing expander plant with affected levels of N2 in sales gas
- Inlet Gas Content: <5% N2
- Pipeline Acceptance: <0.5% N2

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The BCCK solutions will ensure that your gas processing facility meets your specific project requirements with optimal efficiency. BCCK's extensive experience in cryogenic gas processing including NGL extraction and fractionation. Our expander plants help improve project economics by providing turn-key engineered designs combined with competitive pricing BCCK's solutions and proven processes designs are specifically tailored for your specific project. Our processes will result in higher efficiencies, greater recoveries, and more operating flexibility across a wide range of their gas flow rates and concentrations than off-the-shelf solutions. BCCK provides licensed technologies which can deliver the highest ethane recoveries available today in the market.

Cryogenic Turbo-Expander Plants

- Full turnkey EPC solutions
- CO2 high removal
- TEG and membrane dehydration
- Auxiliary process refrigeration
- Inlet gas chilling or low pressure cooling
- Flare systems
- Product storage
- Control systems
- Mercury removal
- Acid gas injection (components)

Advantages of the Nitech™ Nitrogen Rejection

- Minimal equipment and lower capital and operating costs
- Non-complex process requirements
- Flexible design with customer driven nitrogen operating range available
- Small footprint
- Minimal operator attention with simple operator training in excess of 90%
- Nitrogen content ranging from 5% to 70%+ can be used as low as 1%
- CO2 tolerance with no training required beyond the capability of readily available amines
- Integrated NGL extraction including ethane recovery in excess of 90%
- Integrated crude grade helium recovery with efficiency as high as 90%

NITROGEN REJECTION

BCCK's patented Nitech™ nitrogen rejection unit (NRU) technology enables producers to probably recover nitrogen from existing facilities residue gas being delivered to pipelines with strict nitrogen specifications.

The Nitech™ design is based on BCCK’s proprietary black™/black™ design. This modern technology offers producers, a flexible solution with no cryogenic rotating equipment, high efficiencies and low capital costs. The black™/black™ process has a small footprint and is easily add-on to existing expander plants whose nitrogen concentrations exceeded as much as 70%. It is cost-effective, environmentally friendly and efficient to process to temperatures colder than the nitrogen dew point. Nitech™ production technology is a economical, efficient and simple equipment, which nitrogen production efficiency can exceed 99%, with less complex, more stable and lower cost design.

Nitech™ NRU systems are producing extra revenue streams from nitrogen floods, flood remediation, methanol projects, and naturally occurring low BTU gas streams throughout the United States.

Reduce Sales Gas Nitrogen from Existing Expander Plants

BCCK’s proven history and success with project turn key facilities are generating significant revenue for operators in today’s market. BCCK’s proven helium recovery process that has been utilized in their patented blach™/black™ system with minimal additional equipment, to provide a grade helium product with lower helium recovery.

Ultra-High CO2 Removal

BCCK’s CO2 removal technologies provide producers with the most efficient and cost-effective means of removing high concentrations of CO2. With either naturally occurring high CO2 or associated CO2, BCCK’s proven CO2 removal technologies are delivering liquid form rather than vapor with (safely) completely reduced power requirements for injection. As an additional benefit, greenhouse gas emissions are mitigated and captured, while the field gas is utilized in a high pressure high temperature/pressure (HTHP) motor fuel application.

Helium Recovery

BCCK’s proven history has led the company to develop new helium recovery solutions for operators in today’s market that can increase project profitability through the profitable recovery of natural gas. BCCK has a proven helium recovery units and processes that are generating significant revenue for operators in today’s market. BCCK’s helium recovery units are available in today’s market. BCCK’s proven history has led the company to develop new helium recovery solutions for operators in today’s market. BCCK has a proven helium recovery units and processes that are generating significant revenue for operators in today’s market.

NITCH™ Xpan technology: Project Type: Expansion plant with affected levels of N2 in sales gas
- Sales Gas Content: 5-100 N2
- Pipeline Acceptance: 5-9 N2

In conclusion, BCCK can provide turn-key facilities including the following options for ultra-H2O removal, including:
- Membrane
- Cryogenic fractionation
- Cryogenic fractionation with integrated chemical absorption
Cryogenic Turbo-Expander Plants

BCCK’s solutions will ensure that your gas processing facility meets your specific project requirements with optimized efficiency. BCCK’s extensive experience in cryogenic gas processing including NGL extraction and fractionation. Our expander plants help improve project economics by providing optimized engineered designs combined with competitive pricing. BCCK’s solutions are specifically tailored to fit the project’s specific requirements. Our designs result in higher efficiencies, greater recoveries, and operating flexibility across a wide range of inlet gas flow rates and concentrations in pre-engineered solutions. BCCK provides licensed technologies which can deliver the highest ethane recovery available in today’s market.

Advantages of the Nitech™ NRU process:
- Minimal equipment and lowered capital and operating costs
- Non-complex process requirements
- Flexible design with solid nitrogen performance in any range available
- Small footprint
- Optional operator attention with perimeter radiation in excess of 99%
- Inlet nitrogen content ranging from 5% to 70% can be removed to as low as 1%
- CO2 tolerance with no tracking required beyond the capability of readily available victories
- Integrated NGL extraction including ammonia recovery in excess of 99%
- Integrated crude grade helium facility with extraction efficiencies as high as 99%

Reduce Tail Gas Nitrogen from Existing Expander Plants

BCCK’s Nitech™ Xpan technology is an affordable solution for reducing ethane volumes from expander facilities’ residual gas being delivered to pipelines with stream nitrogen specifications. The Nitech™ Xpan design is based on BCCK’s proprietary black™ black™ process. The modified technology offers producers a flexible solution with cryogenic storage equipment, high efficiencies and low capital costs. The black™ black™ Xpan has a small footprint and can be easily added on to existing expander plants whose nitrogen percentages exceed acceptable limits, even if only by a small amount. Adding the proven technology to your existing expander facility can remove excess nitrogen and thus meet stricter pipeline requirements.

Nitech™ Xpan technology:
- Project Fit: Existing expander plant with injected levels of He in sales gas
- Input Gas Content: 5-10% He
- Pipeline Acceptance: <1% He

Helium Recovery

BCCK’s proven process for the recovery of helium with its patented Nitech™ system with minimal additional equipment, to provide a crude grade helium product with greater helium recovery.

Motor Fuel Grade LNG

Motor fuel grade LNG is a way to exploit these reserves and move the US toward energy independence.

Carbon Dioxide Removal Technologies

BCCK’s history in cryogenic gas processing has evolved over time beginning with cryogenic Fractionator expansions in the 1950s, and more recently has been in nitrogen rejection and helium recovery. Now BCCK is able to offer stand-alone, turnkey plants in order to provide motor fuel grade LNG to the market. In order for the United States to become energy independent, the vast natural gas resources developed in recent years must be utilized in a nontraditional manner. livestock raising gas for fuel, motor fuel to help build these economies and move the US toward energy independence.

Parameters for motor fuel grade LNG are as follows:
- Nitrogen: <0.1% He
- Methane: 85-95% He

CO2 recovery technologies provide producers with the most efficient and cost-effective means of removing high concentrations of CO2, with minimal capital costs and low capital costs. The Nitech™ NRU technology is an economical, highly efficient process to remove high concentrations of nitrogen from as little as 5 MMSCFD to inlet flow rates in excess of 250 MMSCFD. With its patented Nitech™ system with minimal additional equipment, to provide a crude grade helium product with greater helium recovery.

Nitech™ NRU technology provides a flexible solution that can be integrated NGL extraction and helium recovery.

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BCCK can provide two key facilities including the following options for ultra high CO2 removal, including:
- Membrane
- Cryogenic fractionation
- Cryogenic fractionation with integrated chemical absorption

Ultra-High CO2 Removal

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